

**Work Order ID 58616**

May 12, 2010 12:30:24 PM



Page 1

Item ID: D4021-3

Accept



Setup Start



Revision ID:

Item Name: Data Plate

Stop



Start Date: 12/05/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *R*

Date: 10-5-12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D4021	B								

100



0.00

Shear

Memo

0.00

*Q*

Shear

1-Cut as per dwg D4021

*SAD*

2- break sharp corner as per dwg D4021

*10-05-13*

3-Deburr as required

120



QC5- Inspect part completeness to step on W/O

0.00

*S10105117*

0.00

QC

Memo

*(+2)*

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Brake NC

Brake NC

Operation  
Description

Bend as per dwg

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

S. 10/05/19

(2)

150



Packaging

Packaging

Identify as per dwg & Stock Location: W4

0.00

0.00

SAV  
10-05-19

(2)

Page 2

W/O:		WORK ORDER CHANGES					
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**Work Order ID 58616**

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Item ID: D4021-3

Accept



Setup Start



Revision ID:

Item Name: Data Plate

Stop



Start Date: 12/05/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

160

Operation  
Description

QC21- Final Inspection - Work Order Release

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberReject  
StampQC  
Quality Control

Memo

0.00

10/05/2010  
MF  
10-5-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 58616



Parent Item: D4021-3



Parent Item Name: Data Plate

Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC  
new part DD 09.12.03 verified by:EC IPP Rev:C as per dwg  
REV.A DD 10.02.22 verified by:EC IPP Rev:D as per dwg revB DD  
10.04.20 verified by:EC

Start Qty: 2.00

Required Qty: 2.00

M304S20GA



Purchased

No

100

sf

185.7906

0.1944

304/316 .040 Sheet



SAD 10-05-13

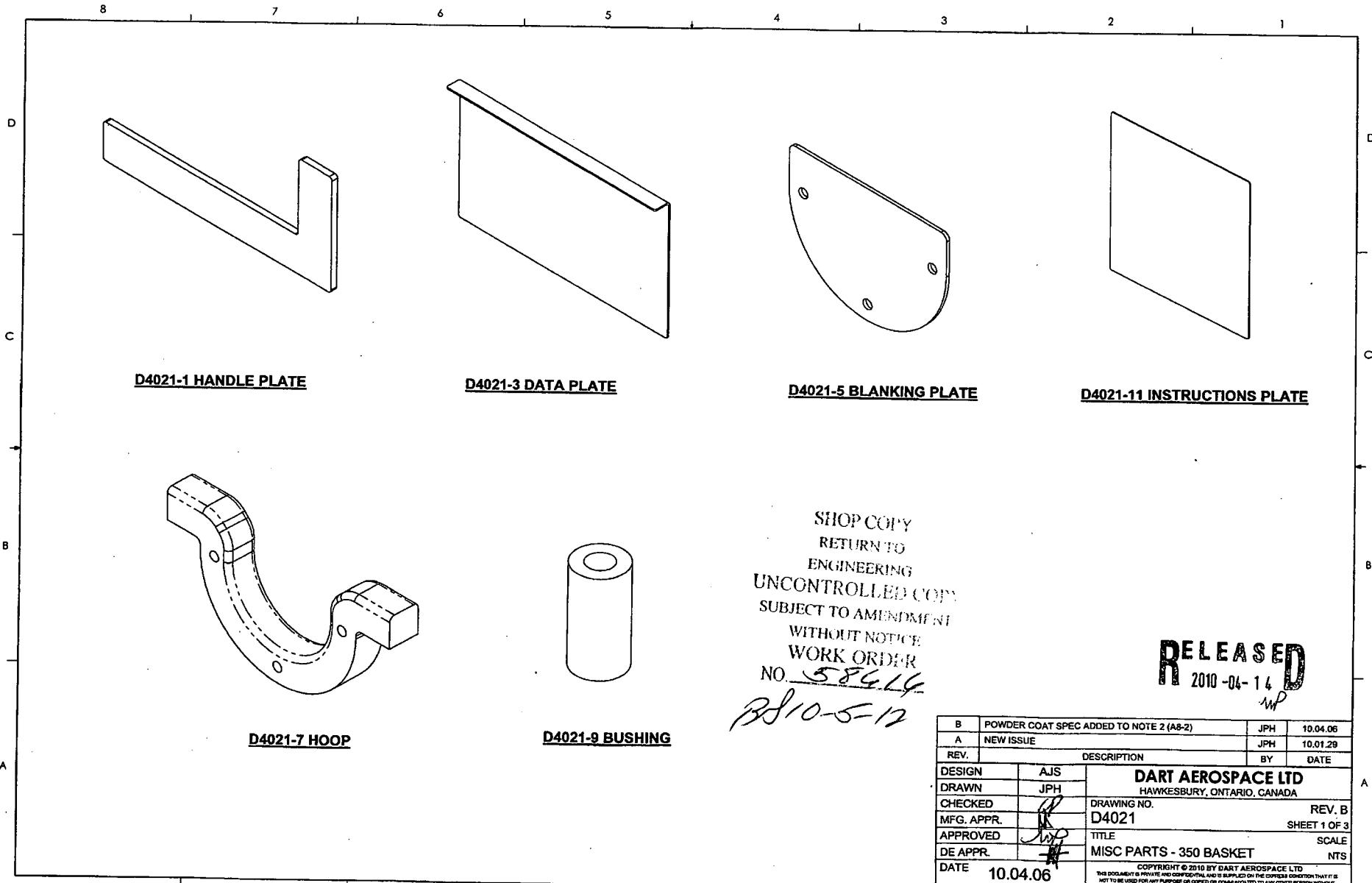
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114574	181.137	0.1944
MAT20	4.6536	
112885	3.1363	
113062	1.5173	

W/O:		WORK ORDER CHANGES					
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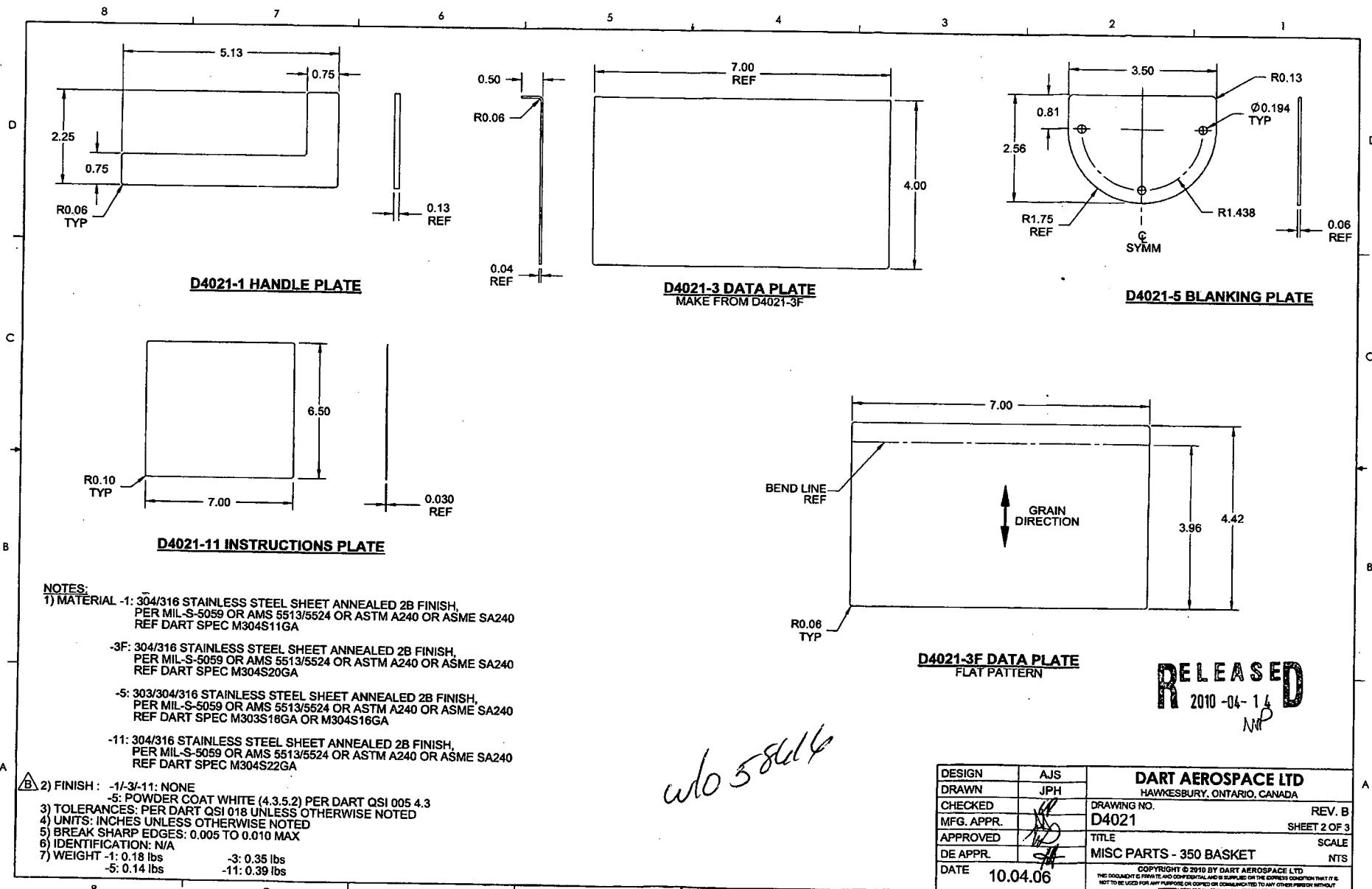


W/O:		WORK ORDER CHANGES					
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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	
MFG. APPR.		REV. B	
APPROVED		D4021	
DE APPR.		TITLE	
DATE	10.04.06	MISC PARTS - 350 BASKET	
		SCALE	
		NTS	
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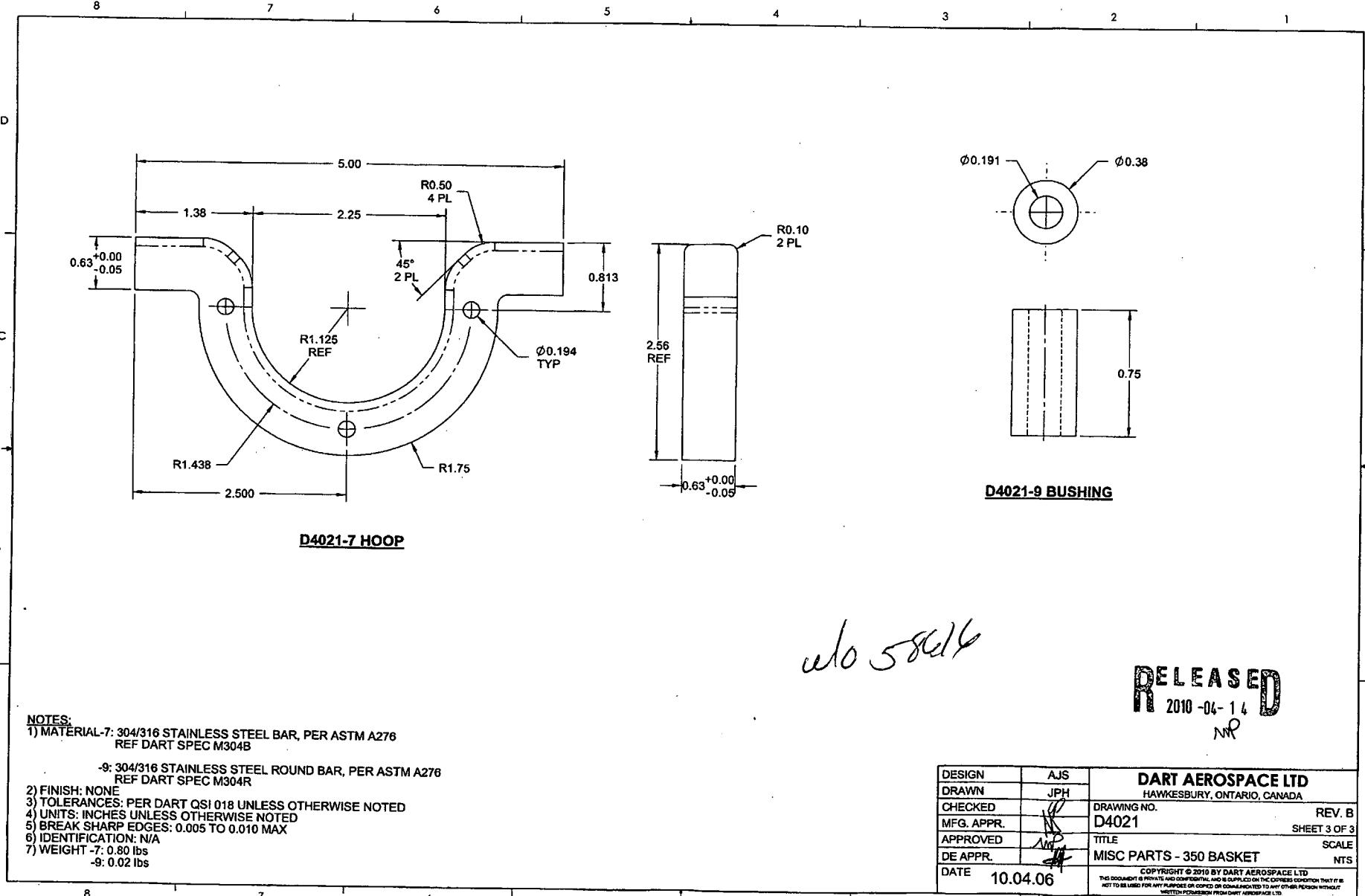
RELEASED  
2010-04-14  
NP

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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